

SAFETY DATA SHEET

DATE REVISED: December 1, 2017

SECTION 1 -- IDENTIFICATION**Product Name/Part number:** Water Soluble Paste Flux**Recommended use:** Soft Soldering Flux**Forney SKUs:** 38125, 60303**Manufacturer:** Forney Industries, Inc.
2057 Vermont Drive
Fort Collins, CO 80525**Phone:** 800-851-6038**Emergency Phone:** 1-800-535-5053**SECTION 2 – HAZARD(S) IDENTIFICATION****Classification of the substance or mixture****GHS Classification in accordance with OSHA HCS (29 CFR 1910)**

Acute toxicity, Oral (Category 4)	H302
Skin corrosion (Category 1B)	H314
Serious eye damage (Category 1)	H318
Acute aquatic toxicity (Category 1)	H400
Chronic aquatic toxicity (Category 1)	H410

*See below for full text of H-Statement***GHS Label Elements, including precautionary statements****Pictogram(s):****Signal Word:** Danger**Hazard Statement(s)**

H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage
**H318	Causes serious eye damage
**H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
**May be omitted from label due to presence of more severe statement	

Precautionary statement(s)

P260	Do not breathe vapors, fumes, or mist
P264	Wash skin thoroughly after handling
P270	Do not eat, drink or smoke when using this product
P273	Avoid release to the environment
P280	Wear protective gloves and eye protection
P301+P312+P330	IF SWALLOWED: Call a POISON CENTER if you feel unwell. Rinse mouth
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304+P340+P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a doctor

(Precautionary phrases, continued)

P305+P351+P338+P310 IF IN EYES: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call doctor

P363 Wash contaminated clothing before reuse.

P391 Collect spillage

P405 Store locked up

P501 Dispose of contents and/or container to an approved waste disposal plant

Hazards not otherwise classified or not covered by GHS: None

SECTION 3 – COMPOSITION INFORMATION

Components	CAS Number	%
Zinc Chloride	7646-85-7	15-30

Unlisted percentages are non-hazardous stabilizers, and water.

SECTION 4 – FIRST AID MEASURES

Description of first aid measures

General advice: Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

Inhalation: If breathed in, move to fresh air. If not breathing, give artificial respiration. Consult a physician.

Eyes: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

Skin: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

Ingestion: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

Most Important Symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in section 2 (labeling)

Medical Conditions Generally Aggravated by Exposure: Any weakness of the lungs, kidneys or liver will be aggravated.

SECTION 5 – FIREFIGHTING MEASURES

Suitable Extinguishing Media: Use dry chemical, CO₂ foam

Special Hazards: No data available

Special protective actions for firefighters: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions and Equipment and emergency procedures: Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. *See section 8 for personal protection.*

Environmental Precautions: Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

In Case Material is spilled: Contain spillage, then collect by wet-brushing and place in container for disposal according to local regulations.

SECTION 7 - HANDLING AND STORAGE

Precautions for safe handling: Avoid inhalation of vapor or mist. Keep tightly closed in a dry and well-ventilated place.

General Precautions: Do not eat, drink, or smoke while using this product. Wash hands after use. Remove contaminated clothing and protective equipment before entering eating areas.

For full precaution statements see Section 2

Storage Requirements: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION CONTROL PARAMETERS

OSHA Permissible Exposure Limit (PEL): No data available

ACGIH Threshold Limit Value (TLV): No data available

Engineering Controls: Use local exhaust ventilation to maintain air concentrations of vapors and fumes below occupational exposure standards.

Special Engineering Control Needs: No data available

Respiratory Protection: Where risk assessment shows air-purifying respirators are appropriate, use a respirator with multi-purpose combination (USA) or ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (USA) or CEN (EU).

Protective Gloves: Handle with gloves. (Nitrile Rubber recommended) Gloves must be inspected prior to use. Use proper glove removal techniques (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good lab practices. Wash and dry hands after handling.

Eye Protection: Use tightly fitting safety goggles. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (USA) or EN 166 (EU)

Body Protection: Complete suit protecting against chemical, flame retardant protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

SECTION 9 - PHYSICAL AND CHEMICAL CHARACTERISTICS

Appearance	Red paste
Odor	None
Odor threshold	No data available
pH	Not applicable
Melting point/Freezing point	No data available
Initial boiling point and boiling range	No data available
Flash point	204°C / 400°F
Evaporation rate	Not applicable
Flammability (Solid, gas)	No data available
Upper flammability or explosive limits	Upper explosion limit: No data available
Lower flammability or explosive limits	Lower explosion limit: No data available
Vapor pressure	No data available
Vapor density	No data available
Relative density	1.08 (water=1)
Solubility(ies)	Insoluble in water
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available

SECTION 10 - STABILITY AND REACTIVITY

Reactivity: No data available

Stability: Product is stable under recommended storage conditions

Possibility of hazardous reactions: No data available

Conditions to Avoid: Excessive heat or cold

Incompatibility: Alkaline, strong oxidizing or reducing materials, cyanides or combustible materials.

Hazardous Decomposition Products Hydrogen chloride gas, zinc chloride, zinc oxide, ammonium (Under fire conditions)

In the event of fire: See Section 5

SECTION 11 - TOXICOLOGICAL INFORMATION

Likely Route(s) of Exposure: Inhalation, ingestion, skin and eye contact

Symptoms (Immediate and Chronic) from

Acute Exposure No data available

Prolonged or Repeated Exposure No data available

Measure(s) of toxicity

No data available

IARC: No component of this product is present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product is present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product is present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA

SECTION 12 - ECOLOGICAL INFORMATION

Toxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential No data available

Mobility in soil No data available

Other adverse effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Very toxic to aquatic life with long lasting effects.

SECTION 13 - DISPOSAL CONSIDERATIONS

Waste treatment methods

Product Offer surplus and non-recyclable solutions to a licensed disposal company.
Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging Dispose of as unused product.

SECTION 14- TRANSPORTATION

D.O.T. (USA) – Ships as non-hazardous goods

Proper Shipping Name: N/A

Identification Number: N/A

Packing Group: N/A

Special Precautions to Note:
N/A

Hazard Class(es): N/A

Reportable Quantity (RQ): N/A

Environmental Hazards

Marine Pollutant? N/A

SECTION 15 - REGULATORY INFORMATION

SARA 302 Components No Chemicals in this material are subject to the reporting requirement of SARA Title III, Section 302.

SARA 313 Components The following components are subject to reporting levels established by SARA Title III, Section 313

	CAS No.	Revision Date:
Zinc chloride	7646-85-7	03/01/2007
SARA 311/312 Hazards	Acute Health Hazard	

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

THIS PRODUCT IS ROHS 2 COMPLIANT

SECTION 16 - OTHER INFORMATION

Further information:

Judgments as to the suitability of information herein or the purchaser's purposes are necessarily the purchaser's responsibility. The above information does not represent any guarantee of the properties of the product. It is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Reasonable care has been taken in the preparation of this material, and is based on the present state of our knowledge.

Forney Industries, Inc. shall not be held liable for any damage resulting from handling or from contact with the above product. There are *NO WARRANTIES, NO REPRESENTATIONS AND NO RESPONSIBILITY AS TO THE ACCURACY OR THE SUITABILITY OF THIS INFORMATION FOR ANY PURCHASER'S USE OR FOR ANY CONSEQUENCE TO USE.*

Reference(s):

Sigma-Aldrich – SDS for Zinc Chloride $\geq 98\%$
